

Machine availability (extract)

cam-controlled automatic lathes:	from $\varnothing 6$, wrench size 5 hexagonal, wrench size 4 square up to $\varnothing 25$, wrench size 21 hexagonal, wrench size 17 square
CNC automatic lathes:	from $\varnothing 6$, wrench size 5 hexagonal, wrench size 4 square up to $\varnothing 42$, wrench size 36 hexagonal, wrench size 29 square turning length up to 600 mm
Materials:	free-cutting steel, construction-/ tool-/ tempered steel, stainless steel, e.g. SST303 and SST316L, brass, etc.

Qty.	Machine	Equipment	processing \varnothing up to:
16	Six-spindle automatic lathes	Spindle stop, driven tools, cross- and rear-face machining , loading magazine	20 mm
2	Six-spindle automatic lathes	Spindle stop, driven tools, rear-face machining , loading magazine	16 mm
3	Six-spindle automatic lathes	Spindle stop, driven tools, cross- and rear-face machining , loading magazine	25 mm
5	rotary transfer machines	Spindle stop, driven tools, helical machining	15 mm
9	Finishing Machines	Automatic part feeding	
4	CNC sliding headstock automatic lathes	Main and counter spindles, C-axis, Y-axis, driven tools, loading magazine	20 (25) mm
2	CNC sliding headstock automatic lathes	Main and counter spindles, C-axis, Y-axis, driven tools, loading magazine	32 mm
3	CNC lathes	Main and counter spindles, C-axis, Y-axis, driven tools , loading magazine	42 mm
1	CNC sliding headstock automatic lathes	Main spindle, loading magazine	16 mm
1	CNC milling processing system	Automatic part feeding	
6	fully automatic assembly machines	Automatic part feeding	
8	Assembly workstations	Parts handling, mounting/ auxiliary device, tools	
1	Hydraulic press	up to 25 tons of pressing force	
1	Automatic washing	Degreasing of components on hydrocarbon basis	
1	In-house hardening facilities	Continuous heat-treating furnace	